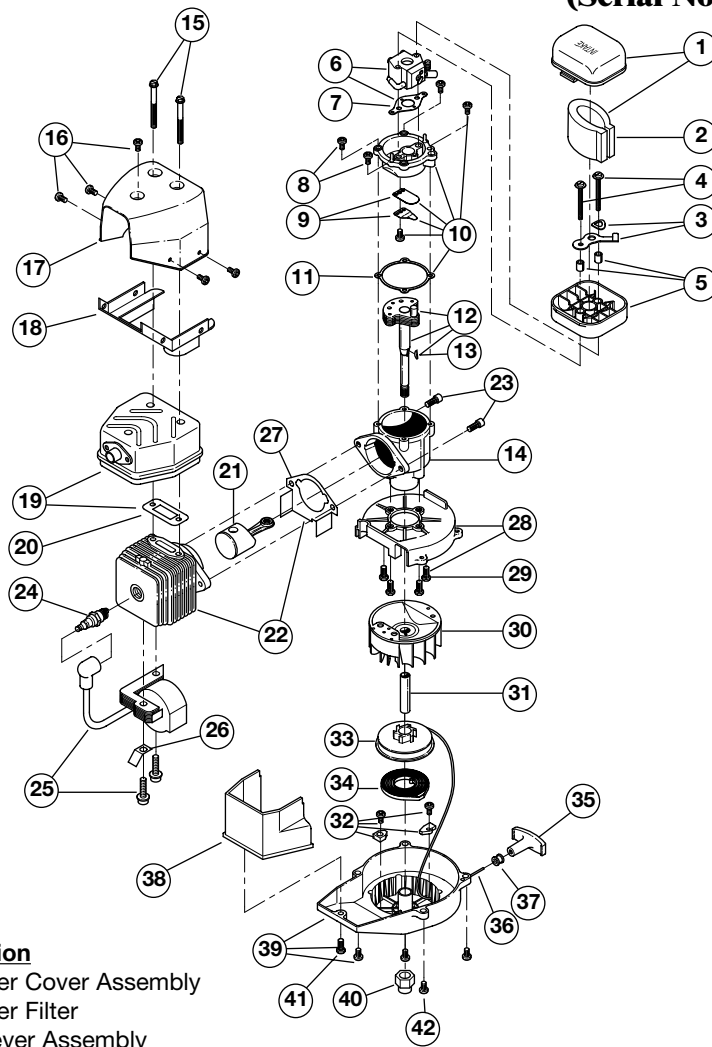


# ENGINE PARTS - MODEL 280r

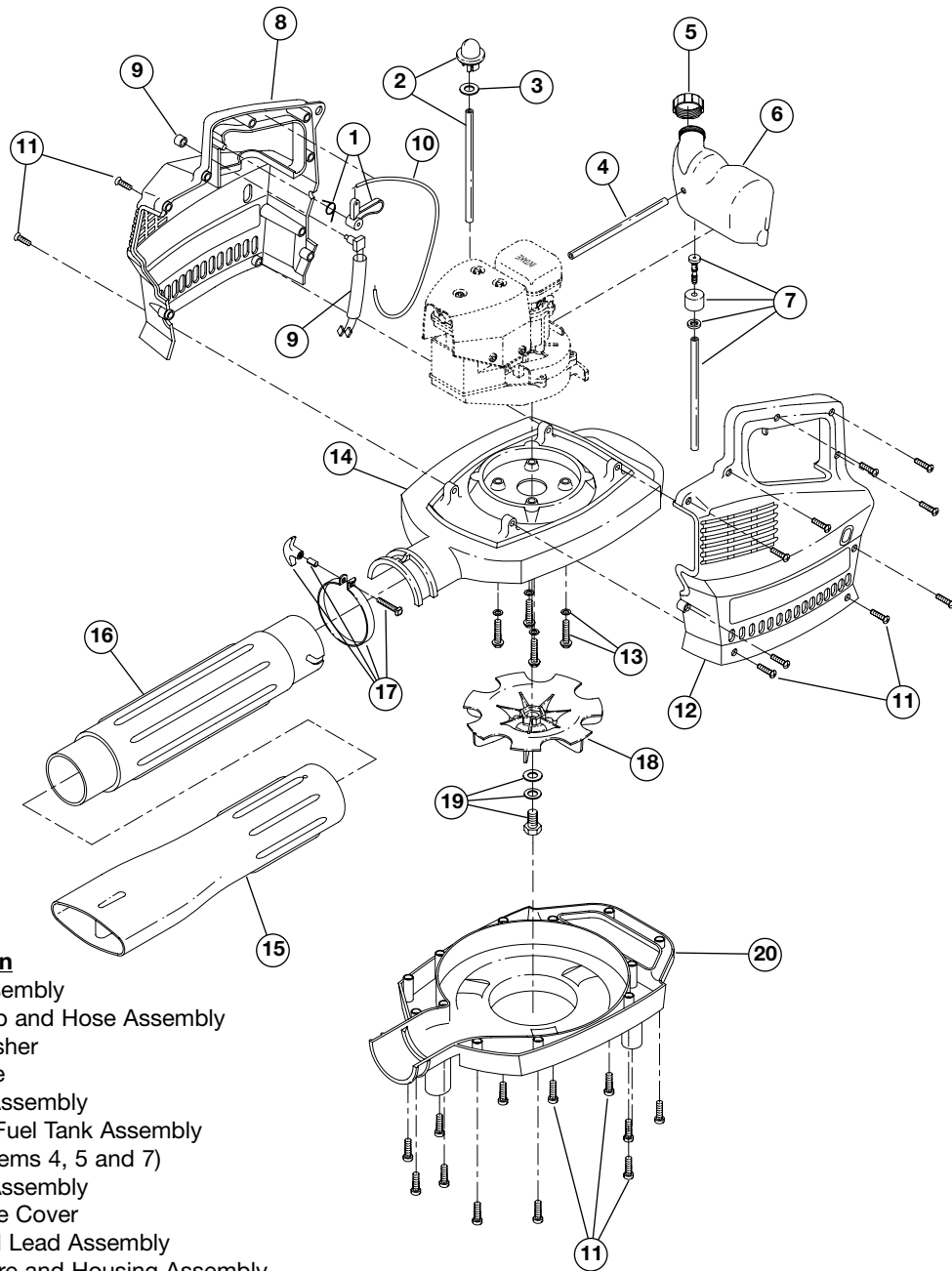
(Serial No. 61100001 and greater)



Item	Part No.	Description
1	683378	Air Cleaner Cover Assembly
2	612111	Air Cleaner Filter
3	683380	Choke Lever Assembly
4	180351	Mounting Bolt Assembly
5	181512	Air Cleaner Base
6	181621	Carburetor Assembly W/Limiter Caps
7	610675	Carburetor Gasket
8	180221	Reed Plate Mounting Screw
9	684757	Reed Assembly
10	684451	Complete Reed Plate Assembly
11	612115	Reed Plate Gasket
12	181510	Power Shaft Assembly
13	610676	Flywheel Key
14	181511	Crankcase Service Assembly (includes items 14)
15	147575	Muffler Mounting Bolt
16	181517	Mounting Screw Assembly
17	181522	Upper Heat Shield
18	181518	Lower Heat Shield
19	181521	Muffler Assembly (Includes 15)
20	180980	Exhaust Gasket
21	684449	Piston and Rod Assembly
22	181622	Cylinder Assembly (includes 23)
23	181870	Cylinder Bolt
24	610311	Spark Plug
25	683390	Module Assembly
26	611063	Ground Tab
27	181519	Cylinder Gasket
28	153520	Shroud Assembly
29	181861	Shroud Screw
30	180929	Flywheel Assembly
31	181525	Spacer
32	180930	Pulley Retainer Assembly
33	181597	Recoil Pulley Assembly
34	613102	Recoil Spring
35	181079	Pull Handle
36	613103	Rope
37	611061	Rope Guide
38	181585	Shroud Extension
39	181931	Starter Housing Assembly (includes 32-37)
40	181524	Drive Nut
41	181345	Shroud Extension Screw
42	181862	Housing Screw
*	180530	Piston Ring
*	181520	Engine Gasket Kit
*	180602	O.E.M. Carburetor Repair Kit (Walbro)
*	180090	O.E.M. Carburetor Repair Kit (Zama)
*	181069	Gasket-Diaphragm Repair Kit (Walbro)
*	180091	Gasket-Diaphragm Repair Kit (Zama)
*	682048	Throttle Adjustment Assembly (Walbro)
*	180092	Throttle Adjustment Assembly (Zama)
*	180986	Carburetor Limiter Cap Set (Walbro)
*	181562	Carburetor Limiter Cap Set (Zama)
*	610309	Crankcase Seal
*		not shown

# BLOWER PARTS - MODEL 280r

(Serial No. 61100001 and greater)



Item	Part No.	Description
1	683400	Trigger Assembly
2	147351	Primer Bulb and Hose Assembly
3	181671	Primer Washer
4	181168	Return Line
5	180000	Fuel Cap Assembly
6	147350	Complete Fuel Tank Assembly (includes items 4, 5 and 7)
7	147036	Fuel Line Assembly
8	180484	R.H. Engine Cover
9	147038	Switch and Lead Assembly
10	181513	Throttle Wire and Housing Assembly
11	181345	Mounting Screw
12	180485	L.H. Engine Cover
13	180058	Mounting Screw Assembly
14	180478	Upper Blower Housing
15	180469	Blower Tube W/Nozzle
16	180480	Blower Tube
17	180481	Clamp Assembly
18	180453	Impeller
19	181514	Mounting Bolt Assembly
20	180482	Lower Blower Housing

## Optional Accessories

- \* 682075 Shoulder Strap
- \* 147541 Ryobi 2-Cycle Oil  
(48 - 4 oz. bottles)

\* not shown